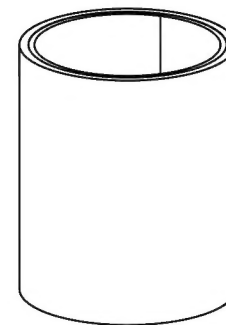
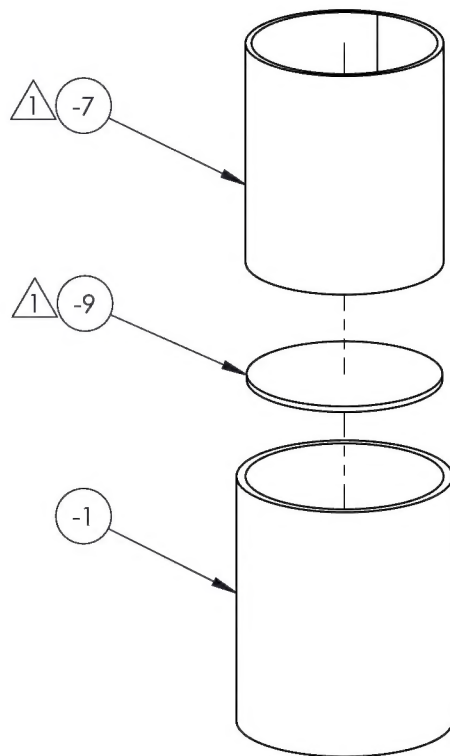


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -7 & -9 BOM DIMENSION INFORMATION.	1/13/2011	RJC	RW
2	16-0019	UPDATED TO NEW STANDARDS. ADDED OEM REF T/N. -1 CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. -3 CH'D DIMS WAS Ø4.500 IS Ø4.50. WAS Ø4.125 IS Ø4.13. -5 CH'D DIM WAS Ø4.125 IS Ø4.097-4.102. -7, -9 ADDED DRAWING. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	2/4/2016	DPD	JAG



**NOTE:**

1. LINE INSIDE & BOTTOM W/ -7 LINING & -9 PAD. DO NOT CUT OUT FOR 1.565 HOLE.
2. REF. AGUSTA T/N: 3G6305G03631.



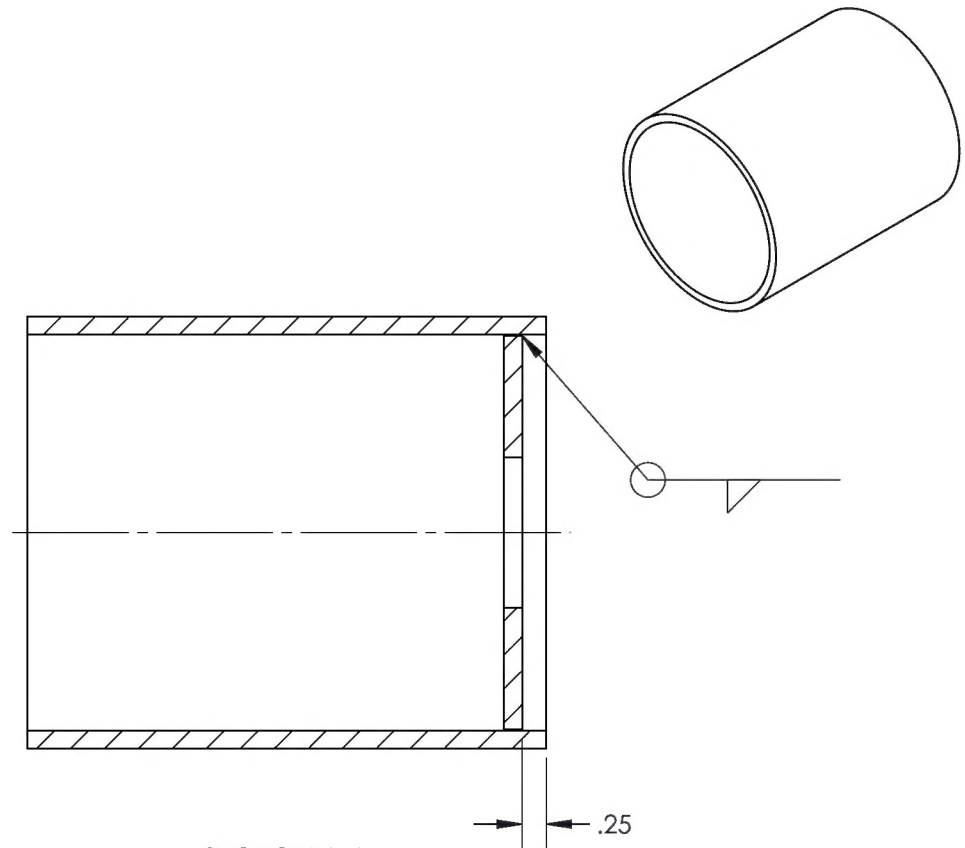
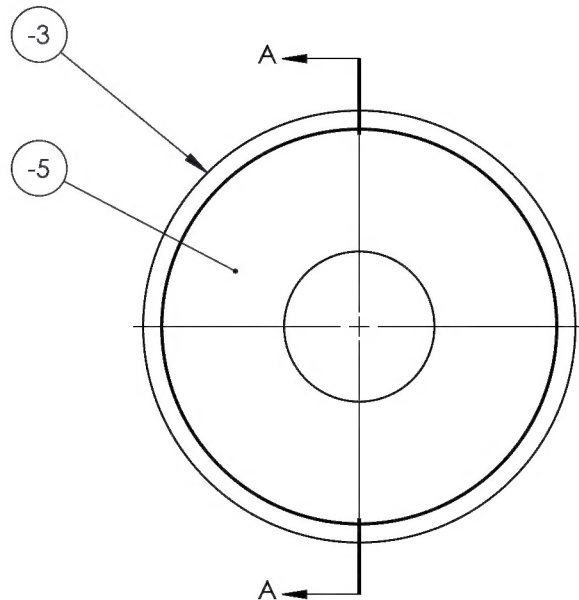
TITLE  
**BASE, CLUTCH IN/OUT BRG REMOVAL**

DWG NO. **RBW6305G03631-3G** REV **2**

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
	X		-1	1	WELDMENT			2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
	1		-3		BASE BRG. REMOVER	1018/1020 CR		3	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
	1		-5		CAP	1018/1020 CR		4	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
		B/O	-7	1	LINING	BLACK RUBBER	.13 X 4.83 X 12.96, ADHESIVE BACKED (GASKET SPECIALTIES)	5	QA APPR: LINDSAY USED ON MODEL		
		B/O	-9	1	PAD	BLACK RUBBER	Ø4.08 X .13, ADHESIVE BACKED (GASKET SPECIALTIES)	6	APPROVED: GILBERT AGUSTA AW139		
	ASSY -1								SCALE 1:4 DATE 3/30/2010 SHEET 1 OF 6		

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0019	-1 CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE.	2/10/2016	DPD	JAG



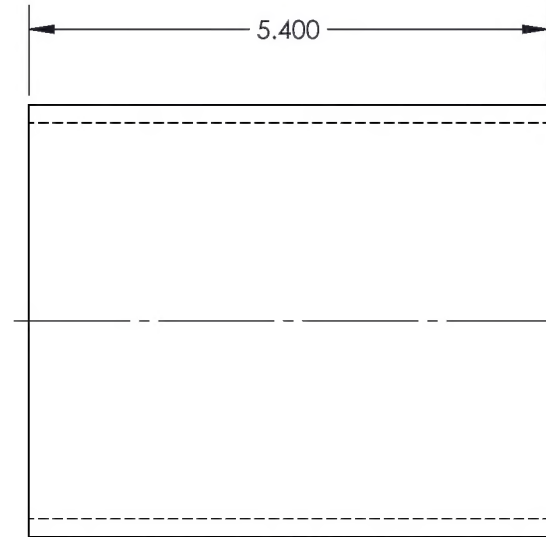
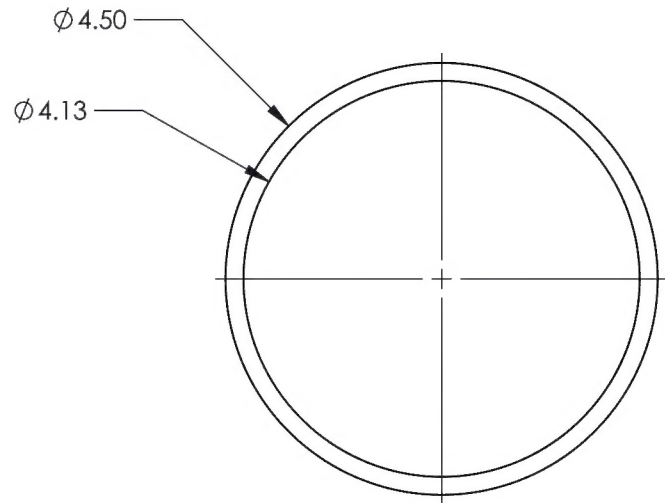
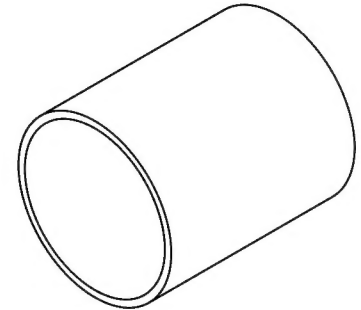
SECTION A-A

(-1)  
WELDMENT

<b>DART AEROSPACE</b>	
TITLE <b>BASE, CLUTCH IN/OUT BRG REMOVAL</b>	
DWG NO. <b>RBW6305G03631-3G-1</b>	REV <b>2</b>
MAT'L <b>ZINC PLATE</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
SPEC <b>ASTM B633 TYPE I SC 2</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: <b>CLOUGH</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: <b>CLOUGH</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: <b>ANDERSON</b>	USED ON MODEL
QA APPR: <b>LINDSAY</b>	<b>AGUSTA AW139</b>
APPROVED: <b>GILBERT</b>	
SCALE <b>1:2</b>	DATE <b>3/30/2010</b>
SHEET 2 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0019	-3 CH'D DIMS WAS Ø4.500 IS Ø4.50, WAS Ø4.125 IS Ø4.13.	2/4/2016	DPD	JAG



ENGRAVE T/N, S/N,  
"MADE IN USA"

(-3)

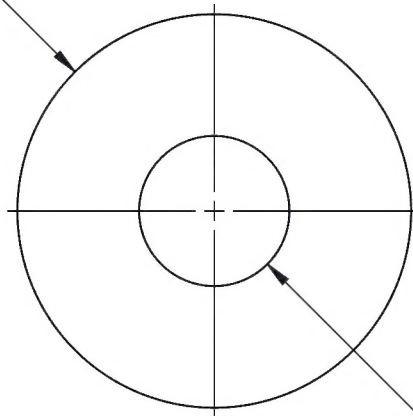
BASE BRG. REMOVER

<b>DART AEROSPACE</b>	
TITLE <b>BASE, CLUTCH IN/OUT BRG REMOVAL</b>	
DWG NO. <b>RBW6305G03631-3G-3</b>	REV <b>2</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AGUSTA AW139
SCALE 1:2	DATE 3/30/2010
	SHEET 3 OF 6

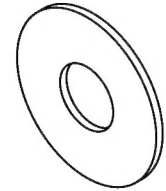
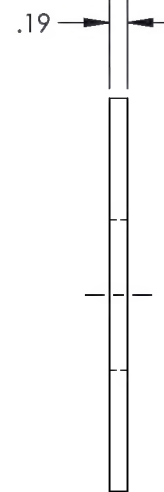
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0019	-5 CH'D DIM WAS Ø4.125 IS Ø4.097-4.102.	2/4/2016	DPD	JAG

Ø 4.102  
4.097



Ø 1.565



⑤

CAP



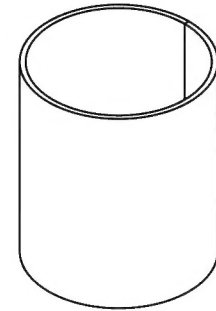
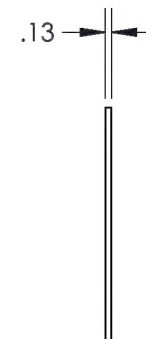
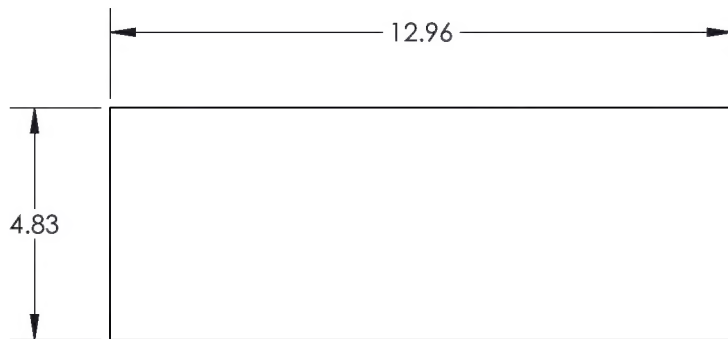
TITLE  
BASE, CLUTCH IN/OUT BRG REMOVAL

DWG NO. RBW6305G03631-3G-5 REV 2

MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH SEE -1		.XXX ± .005	FRACTIONS ± 1/8
SPEC		.XX ± .01	ANGLES ± .5°
DRAWN BY: CLOUGH		.X ± .1	SURFACES = 125/✓
CHECKED: CLOUGH		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:2		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 3/30/2010		USED ON MODEL	
SHEET 4 OF 6		AGUSTA AW139	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0019	-7 ADDED DRAWING.	2/4/2016	DPD	JAG

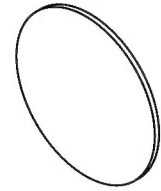
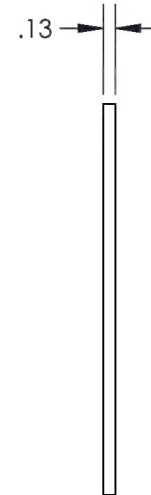
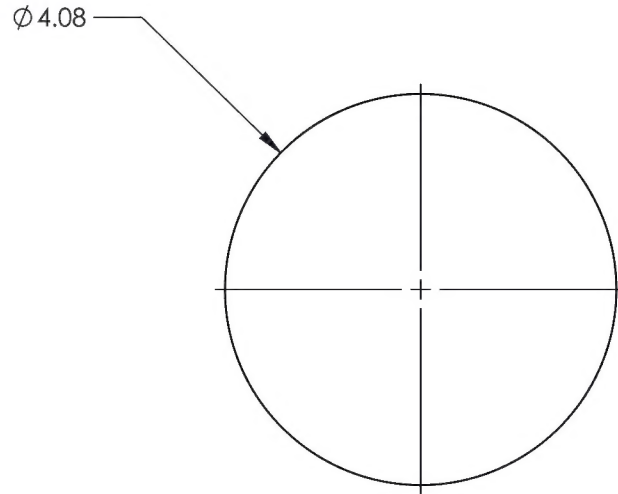


(-7)  
LINING

<b>DART</b> AEROSPACE	
TITLE <b>BASE, CLUTCH IN/OUT BRG REMOVAL</b>	
DWG NO. <b>RBW6305G03631-3G-7</b>	REV <b>2</b>
MAT'L BLACK RUBBER	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:4	DATE 3/30/2010
	SHEET 5 OF 6

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0019	-9 ADDED DRAWING.	2/4/2016	DPD	JAG



⑨  
PAD

<b>DART</b> AEROSPACE	
TITLE BASE, CLUTCH IN/OUT BRG REMOVAL	
DWG NO. RBW6305G03631-3G-9	REV 2
MAT'L BLACK RUBBER	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	DATE 3/30/2010
	SHEET 6 OF 6